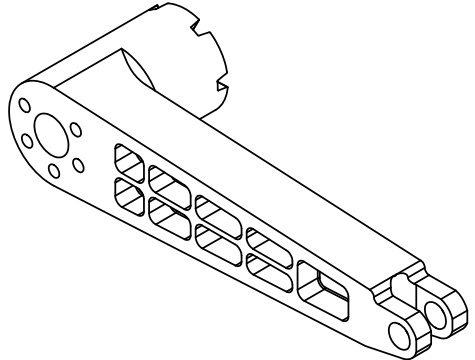
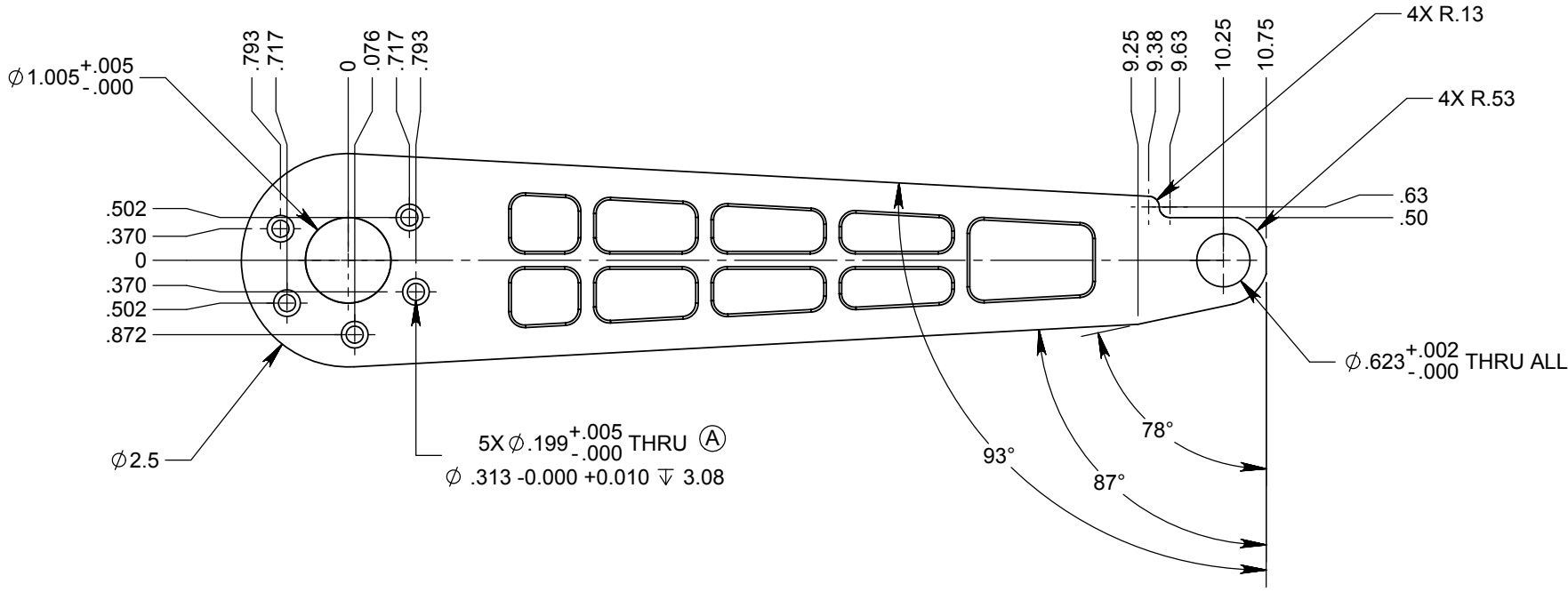
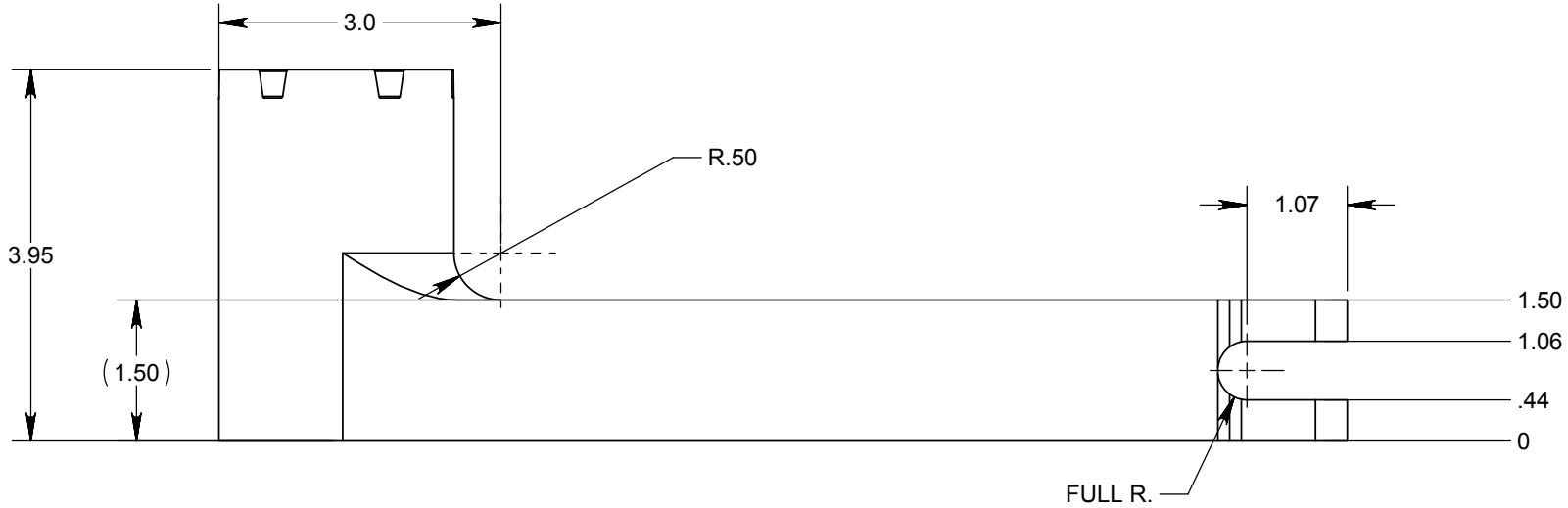



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NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302041-301		VARIES		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	Ø.199 WAS Ø.191, ADDED BILATERAL TOLERANCE	DMK	3/20/2015	CL



500-302061-001,
PIVOT ARM, UPPER

NOTE:
1. ALTERNATE MATERIALS
AL 7075-T3, T3510, T3511 PER AMS-QQ-A-200/11
AL 7075-T73, T73510, T73511 PER AMS 4167 OR AMS-QQ-A-200/11
AL 7075-T73 PER AMS 4166 OR AMS-QQ-A-200/11

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>SIMPLEX Mfg Aviation Mission Equipment</div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>		
			DRAWN BY: D KRUTHOFF		DATE: 4/28/14				
TOLERANCES			CHECKED BY: D WRIGHT		DATE: 4/29/14		TITLE PIVOT ARM, UPPER		
MACHINE FINISH <div>63</div>		DIMENSIONS: X.X ±.1 X.XX ±.01 X.XXX ±.005	PRODUCTION CONTROL: J RODRIQUEZ		DATE: 4/29/14				
MATERIAL <div>1</div>		ANGLES: X ± 1° X.X ±.5°	ENGINEER APPROVAL: S FRANZ		DATE: 4/30/14		DRAWING NO. 500-302061		
			ESTIMATED WEIGHT: Lbs		SIZE: B				
FINISH		ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE		DRAWING FILE NAME: 500-302061		SCALE: 1:1		MODEL FILE NAME: 500-302061	
								SHEET 1 OF 2	

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